

Six Sigma with Lean vs. Lean Six Sigma

- **Six Sigma with Lean**

- The inclusion of Lean tools (e.g. takt time, time & value, load balancing, 5S, continuous flow, etc.) in the Six Sigma toolkit.
- Offered as integrated content throughout the **Six Sigma Series** curriculum, or as a separate course at the end of that series.

- **Lean Six Sigma**

- The streamlining of the Six Sigma project lifecycles based on Lean principles.
- A specific example of what's covered in the **Lean Projects** modules of the **Lean Enterprise Series** curriculum.

Six Sigma with Lean

